



typical application

Engineered to Perform Better™

# ORAFILM® 1328

## Adhesive Tape System

**Adhesive Tape** ideally suited for materials that require extremely high shear and temperature resistance. For adhesion on rough and slightly textured surfaces. Especially recommended for low-energy surfaces.

### Product Features

4.75-mil modified solvent acrylate adhesive

Excellent UV resistant

High temperature and shear performance

### Benefits

- = Ideal bonding solution for low-energy plastics and coatings
- = Long-term durability
- = Long-term durability on metal, varnish, and low-energy plastics

Available Lengths*	Available Widths*	Liner	Carrier
50 Meters	12", 24", 48"	61# brown PE liner	none

\*Additional sizes available upon request



**ORAFILM®**

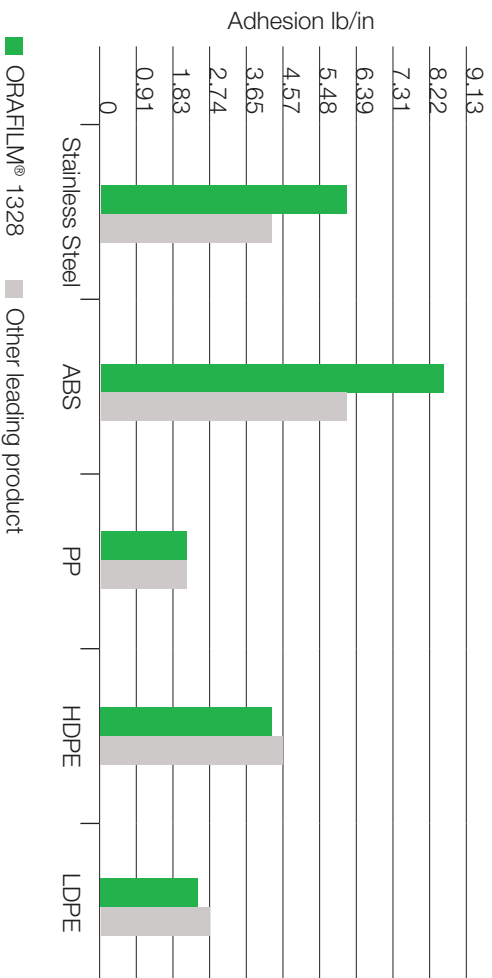
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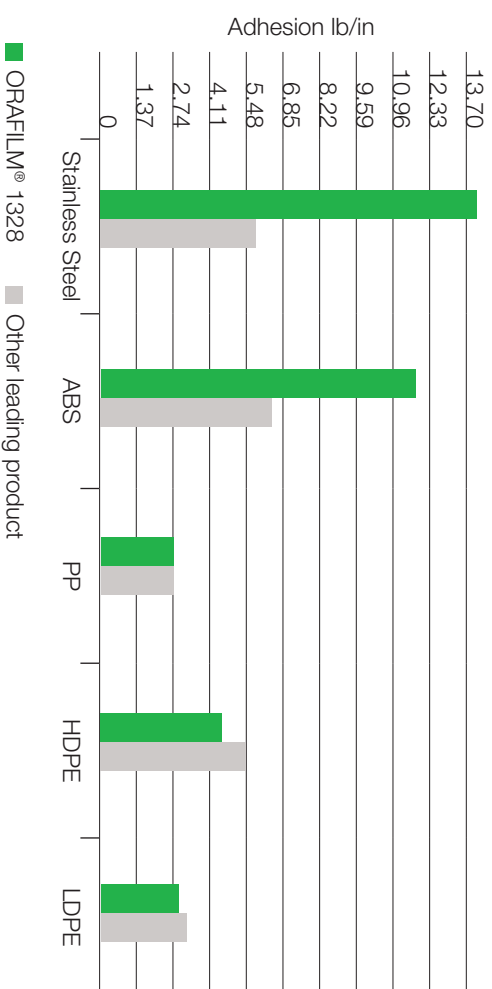
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**ORAFOL®**

Peel Adhesion on Various Substrates at RT After 20 minutes



Peel Adhesion on Various Substrates at RT After 72 hours



Peel Measurements (FTM1), [lb/in] after mentioned conditions

	20 minutes room temperature		72 hours room temperature	
	ORAFILM® 1328	Other leading product	ORAFILM® 1328	Other leading product
Stainless Steel	6.16	4.34	13.93	5.71
ABS	8.45	6.16	12.10	6.62
PP	2.05	2.05	2.74	2.74
HDPE	4.34	4.57	4.34	5.48
LDPE	2.51	2.74	2.97	3.20

Average values

### Shear Adhesion Performance (FTM 8)

- 500 hours at 73.4°F (room temperature)
- 1 hours at 158°F

### UL Recognition

ORAFILM® 1328 is certified according to UL 969.

### Application & Storage Guidelines

ORAFILM® 1328 can be applied to dry, clean surfaces at temperatures above 59°F. Shelf life is 24 months from date of manufacture (in original packaging at 68°F, 50% relative humidity).